

PUBLIC SUMMARY REPORT

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# Outlook of CO<sub>2</sub> logistics in Finland for CCUS

# Summary

This report summarizes the results from our study on potential development of  $CO_2$  logistics in Finland, for the purposes of carbon capture, utilization, and storage (CCUS). The study provides an outlook on Finland's industrial carbon dioxide emission sources, evaluates potential  $CO_2$  hub locations, export terminals and inland intermediate storage facilities, and assesses transport costs and required investments for  $CO_2$  logistics infrastructure.

The examined industrial facilities emitted a total of 45 MtCO<sub>2</sub>/year in 2022, of which 30.1 MtCO<sub>2</sub>/year is biogenic. Nine potential regional CO<sub>2</sub> hubs were identified and used to create three scenarios for future CO<sub>2</sub> logistics system in Finland. The scenarios show how 25.2 MtCO<sub>2</sub>/year (of which 21.0 Mt is biogenic) could be collected for utilization or geological storage from the hubs. Additionally, we investigated two alternative trunkline scenarios with higher capacities, allowing to transport CO<sub>2</sub> between the hubs while also providing greater coverage of the transport networks to regions outside the larger CO<sub>2</sub> hubs.

Assuming rail transport of CO<sub>2</sub> for facilities connected by the railway network, the weighted average transport cost in the hubs was between 20–59  $\in$ /tCO<sub>2</sub>. The cost includes initial compression or liquefaction and buffer storage at the destination for both utilization and permanent storage options. Capital costs in the scenarios were between  $\leq 3.7-4.7$  billion. Required investment was the lowest in the utilization-heavy scenario as it also has the lowest transport demands of all the scenarios. Highest investments were required in the scenario with an emphasis on geological storage where a significant amount of CO<sub>2</sub> is transported to coastal locations for further shipping to storage sites. The trunkline scenarios examine transport of 23.2–38.1 MtCO<sub>2</sub>/year (of which 20.1–25.8 Mt is biogenic) to utilization sites and hubs in four coastal locations. The total weighted average cost of transport was between 40–60  $\in$ /tCO<sub>2</sub> in the assessed trunklines.

Utilizing the existing railway infrastructure for  $CO_2$  transport is economically sensible based on the results. Comparison of the assessed transport modes shows that pipelines are less expensive option to transport  $CO_2$  over shorter distances when capacity is high enough. If capacity becomes under 1 MtCO<sub>2</sub>/year, pipelines start to lose their advantage over rail and road transportation.

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# 1. Introduction – the need for CCUS and the role of logistics

To reach the global warming limit of  $1.5-2^{\circ}$ C net zero emissions should be reached by mid-century after which net-negative emissions, i.e., carbon removal from the atmosphere, are required. Carbon capture, utilization, and storage (CCUS) has emerged as critical complementary technology in reaching the climate targets by enabling to capture CO<sub>2</sub> emissions to be used as feedstock for products or processes, or permanently storing it to avoid its release into the atmosphere.

 $CO_2$  utilization could replace production based on virgin fossil sources, whereas permanent storage of  $CO_2$  could reduce hard-to-abate fossil  $CO_2$  emissions and enable creation of technological carbon sinks by permanently removing biogenic or atmospheric  $CO_2$  from the natural carbon cycle.

European Commission's communication on EU's 2040 climate target states that net emission reduction of 90 % relative to 1990 is required by 2040. According to the Commission's impact assessment, EU's annual carbon capture capacity should rise to 50 million tonnes by 2030 and 450 million tonnes by 2050 to achieve the climate targets. Additionally, industrial carbon removals of 50–70 MtCO<sub>2</sub>/year should be reached by 2040.

Finland has especially high potential for bio-CCUS. Due to significant roles of forest industry and bioenergy production major part of industrial  $CO_2$  emissions in Finland are biogenic. According to Statistics Finland<sup>1</sup> a total of 42.2 Mt of biogenic  $CO_2$  was emitted from Finnish economy and households in 2022. The most significant emitters of biogenic  $CO_2$  were the forest industry (18.1 Mt) and electricity, gas, steam and air conditioning supply (14.8 Mt).

Logistics is at a critical role to enable the realization of CCUS value chains. If  $CO_2$  cannot be stored or utilized at site of capture, it must be transported to a suitable location via pipelines, ships, trains, or trucks. As Finland lacks suitable sites for geological storage of  $CO_2$ , ships are needed to reach the nearest storage sites in the Baltic Sea or the North Sea.

Developing shared infrastructure for  $CO_2$  logistics could reduce logistics costs of the participants due to economies of scale benefits, while also encouraging to participate into CCUS due to ease of access and reduced investment risks. Development of  $CO_2$  transport infrastructure is also at a key role in EU's industrial carbon management strategy, which aims to develop regulatory frameworks, market design and infrastructure planning, as well as set accounting rules, establish standards, and assess the use of existing infrastructure for  $CO_2$  transport.

### **1.1. Goal and scope of the study**

The goal of this study, which concerns the transport network required for carbon capture, utilization, and storage (CCUS) in Finland, was to investigate how a CO<sub>2</sub> logistics system could be implemented in such a way that industrial facilities taking part into CCUS activities could benefit from cost reductions due to economies of scale benefits reached through shared logistics infrastructure.

The work was divided into three sub-tasks:

<sup>&</sup>lt;sup>1</sup> Statistics Finland. 2024. Emissions into air by industry 2022. Available at: https://wdata.stat.fi/4/2/Px//ob/cg/bg7d08d\_7ccd\_46od\_8c00\_4c3b/8148202

- 1. Outlook on Finland's industrial carbon dioxide sources, potential CO<sub>2</sub> hubs for CCUS, and transport scenario design
- 2. Carbon dioxide transport options and transport costs
- 3. Investment costs of CO<sub>2</sub> logistics infrastructure

The work was carried out as a literature-based study, incorporating techno-economic assessments using spreadsheet calculations.

# 2. Methodology

## 2.1. Review on CO<sub>2</sub> emissions in Finland and existing transport infrastructure

Location and amount of large  $CO_2$  emission point sources in Finland were examined based on public data on industrial facilities with annual  $CO_2$  emissions of  $\geq 100$  kt. As Table 1 shows, the 72 industrial facilities examined in this work accounted for 45.3 Mt of  $CO_2$  emissions in 2022, of which 30.1 Mt was biogenic. Seasonal variation of district heating plants was also studied as annual fluctuation of  $CO_2$  emissions affects dimensioning of the logistics infrastructure.

Industry	No. of facili- ties	Total MtCO <sub>2</sub>	Bio MtCO <sub>2</sub>	Share of bio-CO <sub>2</sub>
Forest industry	20	21.7	20.5	94 %
Thermal power stations and other combustion installations	40	15.2	8.7	58 %
Iron and steel	2	2.8	0	0 %
Oil refining	1	2.6	0	0 %
Waste-to-energy	5	1.4	0.8	58 %
Cement	2	0.9	0.9 0	
Chemicals	2	0.7	0	0 %
All industries	72	45.3	30.1	66 %

#### Table 1. Industrial CO<sub>2</sub> emissions in Finland by the industry sector, 2022.

In addition to the emission data, existing transport infrastructure, announced  $CO_2$  utilization projects, and potential  $CO_2$  mineralisation storage sites were examined to facilitate the design of the  $CO_2$  logistics system. Figure 1 presents a map of the existing transport infrastructure in Finland with locations and annual volumes of industrial  $CO_2$  emission point sources,  $CO_2$  demand for utilization projects, and mineralisation storage potential.



Figure 1. Industrial  $CO_2$  emission point sources,  $CO_2$  demand in utilization projects, mineralisation storage potential, and existing infrastructure relevant for  $CO_2$  transport.

There are large CO<sub>2</sub> emission point sources ( $\geq$ 100 ktCO<sub>2</sub>) scattered evenly within Finland, excluding the northernmost Lapland region. There are several large emission sources located on the coastline, from where CO<sub>2</sub> could be transported forward via ships unless utilized. Majority of the sources are also within the range of the existing railway infrastructure. Announced utilization projects are largely located near existing CO<sub>2</sub> point sources, from where CO<sub>2</sub> could be supplied to these projects if carbon capture is implemented. Potential sites for CO<sub>2</sub> storage via mineralisation are mainly located at central and northern parts of Finland. Some potential mineralisation sites are neither near CO<sub>2</sub> point sources nor railways, meaning that pipelines or road transport would be needed to supply  $CO_2$  into these locations if they were to be used for  $CO_2$  storage.

## **2.2. Design of CO<sub>2</sub> transport scenarios**

Transport scenarios were constructed to study efficient strategies for  $CO_2$  logistics implementation in Finland. In the scenarios,  $CO_2$  hubs were created for adjacent facilities within a single region based on areas that have significant  $CO_2$  emission point sources within a reasonable distance from each other. Nine regional emission clusters were identified to create  $CO_2$  hubs for the transport scenarios (Table 2).

Table 2. Regional  $CO_2$  hubs examined in the transport scenarios and annual  $CO_2$  emission volumes of the hubs.

Hub	Total MtCO <sub>2</sub>	Bio MtCO <sub>2</sub>	
Tornio-Kemi	5.2	4.3	
Oulu	2.3	1.9	
Keski-Suomi	4.1	3.8	
Savo-Karjala	2.6	2.3	
Pori-Rauma	2.3	2.1	
Pirkanmaa	1.0	0.8	
Etelä-Karjala	5.8	5.0	
Kymenlaakso	2.0	1.6	
Uusimaa	2.8	1.7	

Carbon capture with a 90 % capture rate is assumed to take place in all facilities included to the hubs. For simplicity, each hub is assigned either to storage or utilization in total, meaning that all the captured  $CO_2$  within that region is directed either to storage or utilization. In storage hubs, the  $CO_2$  is transported to the nearest harbour and transported to the North Sea for geological storage. In utilization hubs, the  $CO_2$  is transported to a key location within that hub, which is typically chosen to be the largest  $CO_2$  point source of the hub to minimize transport demands. If there is an announced utilization project within the hub,  $CO_2$  is supplied to the project from nearby facilities regardless of designated purpose of the hub. Mineralisation storage sites are only included to the extended Trunkline 2 scenario due to low maturity and uncertainty of storage potential in these sites.

Transport routes within the hubs are designed manually. Regarding the route design, the following guidelines are roughly implemented: 1) railways are utilized for transport if on route; 2) the routing aims to minimize transport distance and transported amount of  $CO_2$ ; 3) coastal hubs are prioritized for  $CO_2$  storage/ship export to reduce transport demands from inland hubs to shores.

We examined five transport scenarios for CO<sub>2</sub> logistics implementation: three primary scenarios A, B and C consisting of regional hubs that have individual logistics (Figure 2) and two additional trunkline scenarios Trunkline 1 and Trunkline 2 where adjacent regional hubs are connected, and coverage of the transport network is expanded (Figure 3).



Figure 2. CO<sub>2</sub> hubs of scenarios A, B and C. Orange circles illustrate storage hubs and blue circles illustrate utilization hubs.

Scenario A is designed to supply similar amounts of  $CO_2$  to both utilization and storage, whereas Scenario B emphasizes utilization and Scenario C emphasizes storage.  $CO_2$  storage capacity of Scenario A is 13.1 Mt (10.4 Mt biogenic), and utilization capacity is 12.2 Mt (10.7 Mt biogenic).  $CO_2$  storage capacity in Scenario B reduces to 6.4 Mt (4.8 Mt biogenic), whereas utilization capacity increases to 18.9 Mt (16.3 Mt biogenic).  $CO_2$  storage capacity in Scenario C increases to 18.3 (14.9 Mt biogenic) and utilization capacity reduces to 7.0 Mt (6.2 Mt biogenic).



Figure 3. Transport routes of Trunkline 1 and Trunkline 2 scenarios.

In the Trunkline scenarios adjacent hubs are connected to examine feasibility of  $CO_2$  transport between regional hubs. As the trunklines provide larger coverage more facilities that were excluded from Cases A, B and C are also included to the transport network. In the Trunkline 1 scenario, the examined trunklines have  $CO_2$  transport capacities of 6.7–9.6 Mt (5.6–8.2 Mt biogenic). In the Trunkline 2 scenario, the trunklines are further extended to reach larger coverage. Additionally, potential mineralisation storage sites near the trunklines are included to the routing. In the Trunkline 2 scenario, the examined trunklines have  $CO_2$  transport capacities of 5.5–12.4 Mt (4.2–8.7 biogenic).

# 2.3. Cost estimation model for CO<sub>2</sub> logistics

The transport cost estimation model accounts for compression and liquefaction at the  $CO_2$  capture facility, transport to  $CO_2$  logistic hub with possible intermediate storage, further transport to final onshore destination, and finally in case of geological storage, ship transport to a terminal close to the storage site (Figure 4).  $CO_2$  capture costs are excluded.

For road, rail and ship transport, liquefaction from 1 bar is included. We assume lowpressure state for the  $CO_2$  in all transport stages where  $CO_2$  is liquid. Intermediate storage is included when transport continues with truck, train or ship after liquefaction. Compression to 100 bar is assumed for pipeline transport.

Each capture facility is connected either directly to a utilization site, a harbor or an inland hub where several transport routes merge or divide. The mode of transportation can change for part or all the  $CO_2$  entering the same inland hub. In this case, the appropriate capacity to condition  $CO_2$  from 100 bar to low-pressure liquefied or vice versa is included in the hub costs. The inland hubs also include the required intermediate storage capacity and on- or off-loading capacity corresponding to the truck or rail connections.

At the end of transport chains,  $CO_2$  is either utilized or geologically stored. In utilization, an intermediate storage corresponding to a week's worth of  $CO_2$  demand is assumed. In geological storage, a buffer storage equal to the capacity of the ship is included at the receiving terminal. Costs from forwarding the  $CO_2$  to the injection well, injection of  $CO_2$  into the reservoir, or other activities such as monitoring and verification are not included. Similarly, costs of utilization of  $CO_2$  are not included.

Due to seasonal variation, the average flow of transported  $CO_2$  on a route can be lower than the design capacity, which corresponds to the flow of  $CO_2$  during peak months in the winter. The cost model estimates all investment and fixed costs based on the design capacity, which can mean that on average, the transport system runs on partial load.



All the costs in the study have been corrected to 2023 level using Chemical Engineering Plant cost index (CEPCI). Economic life is 20 years and interest rate 5%.

Figure 4. The scope of the transport cost estimation model.

We estimate a total transport cost for each capture site included to the scenarios and aggregate the costs into weighted average costs for each hub. Weighted average unit cost in a hub is the price that would cover all the costs in the transport system if

all capture facilities were to pay that same amount per transported  $CO_2$ . The capture facility specific total transport cost includes compression or liquefaction, transport to the first inland hub, and subsequently a share of all following transport segments and hubs. This share corresponds to the average annual capture rate from the facility where the  $CO_2$  originates per total average transport rate in a given hub or transport segment.

## 3. Results and conclusions

### **3.1. Transport costs**

Average unit cost of transporting  $CO_2$  in scenarios A, B and C is between 45–52  $\in$ /tCO<sub>2</sub> (see Table 3). Transport costs to geological storage are highest in the utilization-heavy scenario B, due to lower shipping capacity. Transport costs in hubs focusing on utilization are significantly lower in comparison, in the range of 24–28  $\in$ /tCO<sub>2</sub>.

Scenario B, which has the lowest transport demands, requires the lowest investment costs for the transport infrastructure, totalling  $\in$ 3.7 billion. The highest investment costs at  $\in$ 4.7 billion are needed in scenario C with emphasis on geological storage where a significant amount of CO<sub>2</sub> is transported to coastal locations for further shipping to storage sites.

In scenario A, lowest average transport costs at  $35 \notin /tCO_2$  are estimated for the hub of Tornio-Kemi. Highest average transport costs at  $56 \notin /tCO_2$  are estimated for the hub of Uusimaa, largely due to the higher seasonal variation and lower capacity in the transported flow of CO<sub>2</sub>. Seasonal variation leads to oversizing the transportation capacity compared to the average annual transportation rate, which leads to higher investment costs and higher unit costs of CO<sub>2</sub> transportation. In total, investments to transport infrastructure in scenario A for geological storage of CO<sub>2</sub> would amount to  $\notin$ 2.9 billion, resulting in storage of 12.8 MtCO<sub>2</sub> annually.

In the four hubs focusing on utilization of CO<sub>2</sub> in scenario A, transport costs are lowest in Etelä-Karjala ( $22 \in /tCO_2$ ) and highest in Pirkanmaa ( $37 \in /tCO_2$ ). The required investment costs,  $\in 1.4$  billion, are also lower compared to hubs where CO<sub>2</sub> was transported for storage.

In the utilization-heavy scenario B, 6.1 MtCO<sub>2</sub> from three hubs is transported for geological storage while 19.1 Mt from six hubs are designated to utilization. Transport costs to geological storage are between 43 to 59  $\in$ /tCO<sub>2</sub>, whereas transport costs to utilization are between 20 to 33  $\in$ /tCO<sub>2</sub>, correlating with the capture amount in the hubs.

In scenario C, 18.0 MtCO<sub>2</sub> is transported for geological from five hubs, while only 7.3 MtCO<sub>2</sub> is utilized in three hubs. Requirements for shipping and longer distance transportation routes result in higher investment and average transport unit costs compared to scenario A and B. With similarity to scenario A, the transport unit costs to geological storage are between 35 to 56  $\in$ /tCO<sub>2</sub>. Although on the scenario level, the average transport cost to storage is roughly the same between Scenarios A and C (see Table 3), connecting the hubs of Etelä-Karjala and Kymenlaakso result in lower local transport cost levels in Scenario B, together with higher transport capacity to storage. Lowest average transport costs to utilization are 24  $\in$ /tCO<sub>2</sub>.

Table 3. Summary of transport costs in scenarios A, B and C. The capture amount of  $CO_2$  in all scenarios is 25.2 MtCO<sub>2</sub>/year, of which 21.0 MtCO<sub>2</sub>/year biogenic.

Scenario	Destination		Transport costs			
	Storage (Mt)	Utilization (Mt)	Investment s (M€)	Average unit cost to storage(€/t)	Average unit cost to utilization (€/t)	Average unit cost (€/t)
A – balanced	12.8	12.4	4 220	45	26	36
B – utilization	6.1	19.1	3 690	52	24	31
C – storage	18.0	7.3	4 690	45	28	40

Several trunkline routes were investigated in two additional transport scenarios. In Trunkline 1 scenario, key hubs were connected in order to accumulate larger amounts of CO<sub>2</sub> into selected harbours. The Trunkline 1 scenario includes four trunklines of which one leading from Central-Finland to west coast or the capital region has two alternative routing option. Due to these alternative trunklines, the total investment costs in the scenario would be  $\leq$ 5.0–6.0 billion in a transport infrastructure for geologically storing 22.8–25.1 MtCO<sub>2</sub>/year. The average unit cost of transport is between 40 to 59  $\leq$ /tCO<sub>2</sub>, being the least expensive in Tornio-Oulu-Kemi trunkline. The transport costs on a trunkline transporting 9.0 MtCO<sub>2</sub>/year from Keski-Suomi hub to Uusimaa, would be 59  $\leq$ /tCO<sub>2</sub> on average, including ship transport to geological storage.

In Trunkline 2 scenario, coverage of the trunklines was expanded beyond the hubs assumed in previous scenarios. This resulted in considerably higher assumed capture amounts, totalling at 38.1 MtCO<sub>2</sub> (25.8 Mt biogenic) across all the investigated trunklines. In total the extended trunklines would require  $\in$ 8.5 billion in investments. The average transport unit costs are within 43–60  $\in$ /tCO<sub>2</sub>, including shipping to geological storage, which is slightly above the costs in the Trunkline 1 scenario. The average cost of transportation in the largest trunkline from Central-Finland to capital region is 55  $\in$ /tCO<sub>2</sub>, providing 12.1 MtCO<sub>2</sub> to geological storage. The Eastern trunkline would transport the highest amount of biogenic CO<sub>2</sub>, 8.7 MtCO<sub>2</sub>, to storage with an average unit cost of 51  $\in$ /tCO<sub>2</sub>.

Comparing the cost of transport to geological storage between the scenarios, the results show that the transport costs are lowest in scenario C, where transportation capacity to geological storage is the highest, and capture facilities in the hubs invest in shared infrastructure (see Figure 5). On a system level the average transport costs are higher in the trunkline scenarios, where the transport and storage capacity can, however, be increased considerably.



Figure 5. Average cost of CO<sub>2</sub> transportation to storage and the transport capacity in the studied scenarios.

# 3.2. Regional CO<sub>2</sub> hubs offer large potential for both utilization and storage

Scenarios A, B and C show how 25.2 MtCO<sub>2</sub>/year (21.0 Mt biogenic) could be collected for utilization or geological storage from the nine examined CO<sub>2</sub> hubs in Finland. Based on the scenarios, CO<sub>2</sub> hubs could be created quite locally without the need for long distance and cross-country transports. Assuming rail transport of CO<sub>2</sub> for facilities connected by the rail network, the weighted average transport cost was between  $20-59 \notin /tCO_2$  in the hubs. Transport costs were lower in hubs focusing on CO<sub>2</sub> utilization, as costs of shipping the CO<sub>2</sub> to the North Sea for geological storage are avoided. The cost includes initial compression or liquefaction and buffer storage at the destination for both utilization and permanent storage options. Costs of capture and permanent storage, or utilization are excluded. The scope of the transport tation system and other study-specific assumptions affect the results, such as the assumption to transport CO<sub>2</sub> to a central utilization site at the hubs, or inclusion of buffer storages of liquefied CO<sub>2</sub> at the end of all transport chains. The cost of CO<sub>2</sub> transportation to utilization will depend on the future locations, distribution and capacities of the utilization facilities.

Nine hubs with a capture potential of 25.2 MtCO<sub>2</sub>/year (21.0 Mt bio) were identified. Focusing storage hubs at coast and utilization hubs inland could lead to a balanced system.

Capital costs in the scenarios A, B and C were between €3.7–4.7 billion. As expected, lowest investment costs are in the utilization-heavy scenario B that has lowest transport demands, and highest in scenario C with an emphasis on geological storage where a significant amount of CO<sub>2</sub> is transported to coastal locations for further shipping to storage sites.

Additional and alternative transport network layouts were further examined in two trunkline scenarios, where the hubs were connected and or expanded with large capacity connections to enable better economies of scale or coverage. The trunkline scenarios transport 23.2–38.1 MtCO<sub>2</sub>/a (of which 20.1–25.8 Mt bio) to utilization sites and hubs in four coastal locations. The total weighted average cost of transport was between  $40-60 \in /tCO_2$  in the examined trunklines.

There are different options how to allocate costs within a transport network. If each  $CO_2$  capture facility would pay for the transport based on the share they are using each transport segment, the unit costs can be high for small upstream facilities while downstream capture facilities close or at the harbour hub have the lowest unit costs. If the costs are too high for the upstream capture facilities, they will not participate in the logistic system, reducing the extent of the trunkline. Therefore, if capture sites would pay transport rate based on weighted system average, the trunklines could theoretically enable maximum transport amounts for geological storage.

# Biogenic CO<sub>2</sub> potential greatly surpasses the currently planned CO<sub>2</sub> utilization capacity and mineralization potential in Finland.

Considering only CO<sub>2</sub> transport infrastructure, focusing storage hubs with ship export to coasts and utilization hubs inland could lead to a balanced overall system, providing a compromise between economy of scale, utilization and storage capacity, coverage, network complexity and required capital. Product distribution and possible export logistics will naturally affect the location selection of utilization facilities as well, however.

Seasonal variation in  $CO_2$  capture rates affect the costs and requirements for  $CO_2$  transportation. Some of the hubs, such as Uusimaa, seem to be more challenged due to seasonal variation of the  $CO_2$  capture rates. Forwarding more  $CO_2$  to Uusimaa from, for example, Pirkanmaa would mitigate the cost penalty from seasonal variation in the region. This would change the logistics systems toward alternative options studied in the presented trunkline scenarios.

# **3.3. Ship and pipeline transport costs depend strongly on capacity**

Looking at transport distance of 200 km, rail transportation, followed by road transportation is the least expensive option at transport capacities of 1 MtCO<sub>2</sub>/year or less (see Figure 6). The cost of rail transport in the above range is between  $31-38 \notin tCO_2$  encompassing compression (for pipelines), liquefaction (for road, and rail), and transport. At higher transport capacities, pipeline transportation becomes more economical, with a clear margin above 2 MtCO<sub>2</sub>/year. The economy of pipeline transportation at the assumed distance.



Figure 6. Cost of transporting CO<sub>2</sub> over 200 km by pipeline, rail or road. The costs include compression (for pipelines), liquefaction (for road and rail) and transport.

Figure 7 illustrates the costs of transporting CO<sub>2</sub> over a longer distance of 2000 km using ship, pipeline, rail, and road transport modes. At this distance, which can represent the one-way length of a transport route from Finland to geological storage site, ship are clearly the least expensive options. At capacities of 0.2–3 MtCO<sub>2</sub>/year, the ship transport costs would be from 96 to 34  $\notin$ /tCO<sub>2</sub>, including, liquefaction, transport and a buffer storage and reconditioning to high pressure at the destination for shipping. At the assumed transport distance of 2000 km, a capacity of 15 MtCO<sub>2</sub>/year would be needed for pipeline costs to go match ship transport costs.

![](_page_11_Figure_3.jpeg)

![](_page_11_Figure_4.jpeg)

Figure 7. Cost of transporting  $CO_2$  over 2000 km by ship, pipeline, rail or road. The costs include compression (for pipelines), liquefaction (for ship, road and rail) and transport. Buffer storage and reconditioning to high pressure at destination is included in the shipping costs.

Unit cost breakdown of transporting 1 MtCO<sub>2</sub>/year by ships over distances of 1000 to 2500 km are presented in Figure 8. The total ship transport cost in this case is 36–48  $\in$ /tCO<sub>2</sub>. Liquefaction and intermediate storages correspond to majority of the transport unit costs, especially at shorter distances, which is further augmented by the scope of the cost model covering intermediate storage at the receiving terminal. Halving the transport capacity to 0.5 MtCO<sub>2</sub> would increase the unit cost (49–55  $\in$ /tCO<sub>2</sub>) significantly, especially on shorter distances. Increasing the capacity to 4 MtCO<sub>2</sub>/year results in transport cost range of 27–35  $\in$ /tCO<sub>2</sub>.

Investment cost of liquefaction and intermediate storages, and also indirect fixed costs, are the main cost factors and contribute to the uncertainty accordingly.

The investment costs are between €170–240 million. Considerable share of the investment comes from intermediate storages in harbours at both ends of the shipping route.

![](_page_12_Figure_2.jpeg)

Figure 8. Ship transport costs of 0.5 to 4 MtCO<sub>2</sub>/year over distance of 1000 to 2500 km. The stacked columns show transport cost breakdown for capacity of 1 MtCO<sub>2</sub>/year.

# 3.4. Shared infrastructure brings cost benefits, and existing railways provide good coverage

The balanced Scenario A was used to compare the costs between road, rail and pipeline modes as default options. Assuming only road and ship transportation resulted in highest average costs across the hubs,  $25-64 \notin 100^{2}$ . The baseline selection between the modes based on the availability of rails resulted in lowest costs, although results were close compared to pipeline network. Investment costs, when including compression, liquefaction, intermediate storages were lowest when road transport was assumed as default mode, although the order of magnitude was quite similar regardless of the assumed mode preference ( $\notin 2.80-2.88$  billion in storage hubs including ship transport and  $\notin 1.33-1.54$  billion in utilization hubs).

#### Utilizing the existing rail network appears cost-

# efficient for $CO_2$ logistics. This is partly due to the need to liquefy $CO_2$ in all the examined scenarios.

Furthermore, the economic benefits of sharing  $CO_2$  transport infrastructure was studied in the balanced scenario A. To do so,  $CO_2$  transport costs were calculated for each facility from where the  $CO_2$  is transported to geological storage assuming an independent transport system, and the costs were compared to baseline results in Scenario A, where shared infrastructure is assumed. When assessing the costs in the case of no shared infrastructure, the captured  $CO_2$  was transported using the least expensive available method to the closest harbour for shipping to storage. The economic benefits from larger scale in shared transport infrastructure are considerable but facility specific, ranging from cost reduction of -2 % to -73 %. An average reduction of transport costs to geological storage for capture facilities in scenario A, due to shared infrastructure, was -30 %.

Expanding the transport network beyond the nine examined hubs could cover 80 % of industrial CO<sub>2</sub> sources, but it would increase the average transport costs up to 60 €/t.

There are different options how to allocate costs within a transport network. However, the extended Trunkline 2 scenario would theoretically enable maximum transport amounts if capture sites would pay transport rate based on weighted system average.

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Lauri Kujanpää is an energy concepts researcher interested in sustainable decisionmaking and policies. He has worked at VTT since 2008, specialising on novel energy and circular economy concepts, with CCUS as the main focus area. He is currently leading a research team on future energy and process concepts, with a focus on novel technologies for industrial decarbonisation, power-to-X and bioprocesses.

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Onni Linjala is a Research Scientist in VTT's Future energy and process concepts team. He has focused on analysing carbon capture technologies, identifying suitable carbon capture pathways for various industrial applications, evaluating techno-economic performance of CO<sub>2</sub> capture processes, and assessing CCUS policies. He holds background in energy conversion processes and power plant engineering.

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Sampo Mäkikouri has nine years of expertise in the CCUS field. He has specialized in mineralization concepts including CO<sub>2</sub>-cured concrete, artificial aggregates, industrial by-product and waste utilization and CO<sub>2</sub> storage. He is a proud co-inventor of VTT's award-winning carbon-negative concrete technology (EARTO, 2022), a project manager and a communicator, who has also organized workshops and media events together with companies, municipalities and politicians.

## For more information please contact

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# **About VTT**

VTT is one of the leading research and technology organisations in Europe. Our research and innovation services give our partners, both private and public, all over the world a competitive edge. We pave the way for the future by developing new smart technologies, profitable solutions and innovation services.

We create technology for business - for the benefit of society.

![](_page_14_Picture_12.jpeg)

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